

Material Safety Data Sheet

Issuing Date 10-Sep-2012

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Revision Number 0

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name BLI101MBPWD Metal Marking Powder
Product Code(s) BLI101MBPWD
UN-Number UN3077
Recommended Use Laser Marking

Supplier Address

Laser Marking Group, LLC
262 Carlton Drive
Carol Stream, IL 60188
TEL: 630-653-1063

Emergency Telephone Number 630-653-1063

2. HAZARDS IDENTIFICATION

Emergency Overview

Irritating to eyes
Irritating to respiratory system
May be harmful if swallowed or if inhaled
May adversely affect central nervous system, blood, lungs, kidneys and liver.

Appearance Gray **Physical State** Solid/Powder. **Odor** No information available

Potential Health Effects

Acute Toxicity

Eyes Irritating to eyes.
Skin May cause irritation. May cause sensitization by skin contact.
Inhalation Irritating to respiratory system. May be harmful if inhaled. Inhalation of fumes may cause metal-fume fever.
Ingestion May be harmful if swallowed. Ingestion may cause irritation to mucous membranes. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Chronic Effects

Chronic inhalation exposure to the powder may cause inflammation and irritation to the respiratory system. Inhalation to fumes may cause metal-fume fever. Symptoms of systemic copper poisoning may include capillary damage, headache, cold sweat, weak pulse, and kidney and liver damage, central nervous system excitation followed by depression, jaundice, convulsions, paralysis, and coma. Chronic copper poisoning is typified by cirrhosis of the liver, brain damage and demyelination, kidney defects, and copper deposition in the cornea as exemplified by humans with Wilson's disease. It has also been reported that copper poisoning has lead to hemolytic anemia and accelerates arteriosclerosis.

Aggravated Medical Conditions Central nervous system. Blood disorders. Kidney disorders. Liver disorders. Respiratory disorders.

Environmental Hazard Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. See Section 12 for additional Ecological Information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %
Molybdenum trioxide	1313-27-5	30-60
Trizinc diphosphate	7779-90-0	15-40
Cupric acetate	142-71-2	7-13
Chromic sulfate	10101-53-8	7-13

4. FIRST AID MEASURES

Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	Consult a physician if necessary. Wash off immediately with plenty of water. Remove and wash contaminated clothing before re-use. If skin irritation persists, call a physician.
Inhalation	Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Consult a physician.
Ingestion	Do NOT induce vomiting. Rinse mouth. Drink plenty of water. Never give anything by mouth to an unconscious person. Consult a physician.
Notes to Physician	Treat symptomatically.
Protection of First-aiders	Use personal protective equipment.

5. FIRE-FIGHTING MEASURES

Flammable Properties	Powdered material may form explosive dust-air mixtures.				
Flash Point	Not determined.				
Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.				
Explosion Data					
Sensitivity to Mechanical Impact	None.				
Sensitivity to Static Discharge	None				
Protective Equipment and Precautions for Firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.				
NFPA	Health Hazard 1	Flammability 0	Instability 0	Physical and Chemical Hazards -	
HMIS	Health Hazard 2*	Flammability 0	Physical Hazard 0	Personal Protection X	

*Indicates a chronic health hazard.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions Use personal protective equipment. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental Precautions Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up For small quantities, collect spillage and transfer to a closed waste container for disposal. For large or bulk quantities, collect spillage by carefully wet wiping or HEPA vaccuming and place in a labeled, sealed waste container for disposal

7. HANDLING AND STORAGE

Handling Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Avoid dust formation. Do not breathe dust.

Storage Keep containers tightly closed in a cool, well-ventilated place. Keep in properly labeled containers.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Molybdenum trioxide 1313-27-5	TWA: 10 mg/m ³ Mo inhalable fraction TWA: 3 mg/m ³ Mo respirable fraction	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ Mo	IDLH: 5000 mg/m ³ Mo
Chromic sulfate 10101-53-8	TWA: 0.5 mg/m ³ Cr	TWA: 0.5 mg/m ³ Cr (vacated) TWA: 0.5 mg/m ³ Cr	IDLH: 25 mg/m ³ Cr(III) TWA: 0.5 mg/m ³ Cr
Cupric acetate 142-71-2	TWA: 1 mg/m ³ Cu dust and mist	-	IDLH: 100 mg/m ³ Cu dust and mist TWA: 1 mg/m ³ Cu dust and mist

OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. NIOSH IDLH: Immediately Dangerous to Life or Health.

Other Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Engineering Measures Showers
Eyewash stations
Ventilation systems

Personal Protective Equipment

Eye/Face Protection Tightly fitting safety goggles. Safety glasses with side-shields.

Skin and Body Protection Protective gloves.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures When using, do not eat, drink or smoke. Remove and wash contaminated clothing before re-use. Provide regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Gray.	Odor	No information available.
Odor Threshold	No information available	Physical State	Solid/Powder
pH	No information available.		
Flash Point	No information available.	Autoignition Temperature	No information available.
Decomposition Temperature	No information available.	Boiling Point/Boiling Range	No information available
Melting Point/Range	No information available		
		Flammability Limits in Air	No information available.
Solubility	No information available.	Evaporation Rate	No information available
Vapor Pressure	No data available.	Vapor Density	No data available.

10. STABILITY AND REACTIVITY

Stability	Stable under recommended storage conditions.
Incompatible Products	Reducing agents. Acids.
Conditions to Avoid	None known based on information supplied.
Hazardous Decomposition Products	Phosphorous oxides. May emit toxic fumes under fire conditions: Chromium oxides. Copper oxides. Metal fume.
Hazardous Polymerization	Hazardous polymerization does not occur.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Product Information

Inhalation	May be harmful if inhaled. Irritating to respiratory system. Inhalation of fumes may cause metal fume fever, which is characterized by flu-like symptoms with metallic taste, fever, chills, cough, weakness, chest pain, muscle pain and increased white blood cell count.
Eye Contact	Irritating to eyes.
Skin Contact	May cause sensitization by skin contact.
Ingestion	May be harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Molybdenum trioxide	= 2689 mg/kg (Rat)	> 2 g/kg (Rat)	> 5840 mg/m ³ (Rat) 4 h
Trizinc diphosphate	> 5000 mg/kg (Rat)		
Cupric acetate	= 501 mg/kg (Rat)		

Chronic Toxicity

Chronic Toxicity	Chronic inhalation exposure to the powder may cause inflammation and irritation to the respiratory system. Inhalation to fumes may cause metal-fume fever. Symptoms of systemic copper poisoning may include capillary damage, headache, cold sweat, weak pulse, and kidney and liver damage, central nervous system excitation followed by depression, jaundice, convulsions, paralysis, and coma. Chronic copper poisoning is typified by cirrhosis of the liver, brain damage and demyelination, kidney defects, and copper deposition in the cornea as exemplified by humans with Wilson's disease. It has also been reported that copper poisoning has lead to hemolytic anemia and accelerates arteriosclerosis.
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Carcinogenicity	Contains Molybdenum trioxide which is a suspected carcinogen within the EU based on the limited evidence of carcinogenicity observed in animal studies.
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Chemical Name	ACGIH	IARC	NTP	OSHA
Chromic sulfate		Group 3		

IARC: (International Agency for Research on Cancer)

Group 3: Not Classifiable as to its Carcinogenicity to Humans

Sensitization	May cause sensitization of susceptible persons.
Target Organ Effects	Central nervous system (CNS). Kidney. Liver. Lungs. Blood. Eyes.

12. ECOLOGICAL INFORMATION

Ecotoxicity

This product contains ingredient(s) that are classified, according to European regulations, as "very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment".

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Dispose of in accordance with local regulations.

Contaminated Packaging Do not re-use empty containers.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste
Molybdenum trioxide	Toxic
Trizinc diphosphate	Toxic
Cupric acetate	Toxic
Chromic sulfate	Toxic

14. TRANSPORT INFORMATION

DOT

UN-Number UN3077
 Proper shipping name Environmentally hazardous substances, solid, n.o.s.
 Hazard Class 9
 Packing Group III
 Description UN3077, Environmentally hazardous substances, solid, n.o.s. (Trizinc diphosphate), 9, III
 Emergency Response Guide Number 171

TDG

UN-Number UN3077
 Proper Shipping Name Environmentally hazardous substance, solid, n.o.s.
 Hazard Class 9
 Packing Group III
 Description UN3077, Environmentally hazardous substance, solid, n.o.s. (Trizinc diphosphate), 9, III

MEX

UN-Number Not regulated
 UN3077
 Proper Shipping Name Environmentally hazardous substance, solid, n.o.s.
 Hazard Class 9
 Packing Group III
 Description UN3077, Environmentally hazardous substance, solid, n.o.s. (Trizinc diphosphate), 9, III

IATA

UN-Number UN3077
 Proper Shipping Name Environmentally hazardous substance, solid, n.o.s.
 Hazard Class 9
 Packing Group III
 ERG Code 9L
 Description UN3077, Environmentally hazardous substance, solid, n.o.s. (Trizinc diphosphate), 9, III

IMDG/IMO

UN-Number UN3077
 Proper Shipping Name Environmentally hazardous substance, solid, n.o.s.
 Hazard Class 9
 Packing Group III
 EmS No. F-A, S-F
 Marine Pollutant Product is a marine pollutant according to the criteria set by IMDG/IMO
 Description UN3077, Environmentally hazardous substance, solid, n.o.s. (Trizinc diphosphate), 9, III

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
 DSL Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Molybdenum trioxide	1313-27-5	30-60	1.0
Trizinc diphosphate	7779-90-0	15-40	1.0
Chromic sulfate	10101-53-8	7-13	1.0
Cupric acetate	142-71-2	7-13	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42):

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Trizinc diphosphate		X		
Chromic sulfate	1000 lb	X		X
Cupric acetate	100 lb	X		X

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
Chromic sulfate	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ
Cupric acetate	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Molybdenum trioxide	X	X	X		
Trizinc diphosphate			X		
Chromic sulfate	X	X	X	X	X
Cupric acetate	X	X	X		

International Regulations

Mexico - Grade

Moderate risk, Grade 2

Chemical Name	Carcinogen Status	Exposure Limits
Molybdenum trioxide		Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³
Chromic sulfate		Mexico: TWA 0.5 mg/m ³

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class

D2B Toxic materials



Component	NPRI
Molybdenum trioxide 1313-27-5 (30-60)	X

Legend

NPRI - National Pollutant Release Inventory

16. OTHER INFORMATION**General Disclaimer**

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet